

# Material: ASTM A 744 Grade M-35-1

## Standard Specification for Castings, Iron-Chromium, Iron-Chromium-Nickel Corrosion Resistant, for General Application

**Group:** Non-Ferrous Nickel Alloys

**Sub Group:** ASTM A 744 Grade M-35-1 Castings, Iron-Chromium, Iron-Chromium-Nickel Corrosion Resistant, for General Application

**Application:** Intended for Valve, Pump, General Engineering, Automotive and other Industries

**Grade Belongs to the Industry:** Casting

Chemical Composition		
Carbon	C %	0.350 max.
Silicon	Si %	1.250 max.
Manganese	Mn %	1.500 max.
Phosphorus	P %	0.030 max.
Sulphur	S %	0.030 max.
Copper	Cu %	26.000 - 33.000
Iron	Fe %	3.500 max.
Nickel	Ni %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment	
As-Cast or Annealing or Age Hardening	

Mechanical Properties	
Tensile Strength in Mpa	450 min.
Yield Strength in Mpa	170 min.
Elongation in %	25 min.
Reduction of Area in %	-
Hardness in BHN	-
Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
3444 Grade 22A	IS	India	Casting
A 743 Grade M-35-1	ASTM	USA	Casting
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-	-	-	-
-	-	-	-
-	-	-	-
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